

2017 NISSAN SENTRA **1.8 SV CVT**



model information & options

Your Upgrade Awaits

Standard Equipment Included at No Extra Charge

MECHANICAL & PERFORMANCE

1.8-Liter DOHC 4-Cylinder Engine Xtronic CVT® (Continuously Variable Transmission) Eco & Sport Drive Modes Front & Rear Stabilizer Bars Power-Assisted Vented Front Disc / Rear Drum Brakes 16" Steel Wheels w/ Full Wheel Covers

SAFETY & SECURITY

Driver & Front Passenger Side-Impact, & Curtain Air Bags Lower Anchors & Tethers for CHildren (LATCH) Anti-Lock Braking System (ABS)
Traction Control System (TCS) Vehicle Dynamic Control (VDC) Electronic Brake force Distribution (EBD) Active Understeer Control (AUC) Tire Pressure Monitoring System (TPMS) w/ Easy-Fill Tire Alert Vehicle Security System Nissan Vehicle Immobilizer System

COMFORT & CONVENIENCE

Air Conditioning w/ in-Cabin Microfilter 6-Way Adjustable Driver's Seat Premium Cloth Seats and Door Trim Sliding Front Armrest Power Windows w/ Driver's One-Touch Auto Up/Down Feature Power Door Locks w/ Auto-Locking Feature Nissan Intelligent Key® w/ Push Button Ignition
AM/FM/CD/USB Audio System w/ 6 Speakers
SiriusXM Satellite Radio** 5" Color Display RearView Monitor Bluetooth® Hands-free Phone System* Streaming Audio via Bluetooth® Siri™ Eyes Free* / ****
Hands-free Text Messaging Assistant* Leather-Wrapped Steering Wheel w/ Illuminated Audio Controls Cruise Control w/ Illuminated Controls 5" Advanced Drive-Assist® Display

EXTERIOR

Halogen Smart Auto Headlights Dual Body-Color Power Outside Mirrors

60/40 Split Fold-Down Rear Seats

*Compatible smartphone required Text rates and/or data usage may apply.
SiriusXM Satellite Radio includes activation & 3 months of service only; subscription sold seperately. SiriusXM Traffic and Travel Link includes activation & service for a trial period; subscription required thereafter. SiriusXM services are not available in AK, HI and some markets. *Replaces standard equipment where applicable.
****Siri Eves Free is a registered

trademark of Apple, Inc.

Manufacturer's Suggested Retail Base Price:

\$18,790.00

Options Included by Manufacturer CARPETED FLOOR MATS WITH TRUNK MAT 200.00 ACTIVATION DISCLAIMER

DESTINATION CHARGES

\$19,855.00 Total*

*Does not include dealer installed options and accessories, local taxes or license fees. This label has been applied pursuant to federal law. Do not remove prior to delivery to the ultimate purchaser.

**Not actual Monroney Label. Provided for informational purposes only. Vehicle features, pricing and other information subject to change, may vary from actual vehicle content and/or Monronev label description. While Nissan makes reasonable efforts to ensure accuracy of information, Nissan is not responsible for changes, errors or omissions. See actual vehicle and/or verify information in question with your Nissan dealer.

Fuel Economy and Environment



Gasoline Vehicle

Fuel Economy

MPG

3.1 gallons per 100 miles

You save

in fuel costs over 5 vears compared to the

average new vehicle.

Annual fuel COST

\$1,150

Fuel Economy & Greenhouse Gas Rating(tailpipe only) Smog Rating (tailpipe on







This vehicle emits 278 grams CO, per mile. The best emits 0 grams per mile (tailpipe only). Producing and

MIDSIZE CARS range from 13 to 114

MPG. The best vehicle rates 119 MPGe.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 26 MPG and costs \$7,000 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$2.45 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

fueleconomy.gov Calculate personalized estimates and compare vehicles









GOVERNMENT 5-STAR SAFETY RATINGS

Overall Vehicle Score

**** Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

Frontal Crash

Driver **** Passenger ****

Based on the risk of injury in a frontal impact Should ONLY be compared to other vehicles of similar size and weight

Side Crash

Front seat Rear seat Based on the risk of injury in a side impact.

**** ****

Rollover Based on the risk of rollover in a single-vehicle crash

Star ratings range from 1 to 5 stars (****) with 5 being the highest Source: National Highway Traffic Safety Administration (NHTSA) www.safercar.gov or 1-888-327-4236

This Vehicle qualifies for Nissan's

Security+Plus Extended Protection Plan

The only service agreement backed by Nissan Extended Services North America! Ask your dealer for details, or call 1-800-NISSAN-1 for more information

DELIVERY

VEHICLE COLORS: **EXT:**GUN METALLIC INT: CHARCOAL

FINAL ASSEMBLY POINT: AGUAS(ABV.)MEX

TRANSPORT METHOD: TRUCK

DEALER:

TEAM NISSAN 1801 AUTO CENTER DR

OXNARD CA 93036

DROP SHIP:

PO#: 22446386 HERTZ CORPORATION 1420 DAVERN ST ST PAUL MN 55116

VIN: 3N1AB7AP8HL662896 **EMS:**50 STATE EMISSIONS MDL:12117-662896 KAD-G OPT: A-C03L92Z66



